



# ГИДРОМОТОРС

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## HMIX Hydraulic Cylinders with Integrated Transducers

Metric feedback cylinders for working pressures  
up to 210 bar

aerospace  
climate control  
electromechanical  
filtration  
fluid & gas handling  
**hydraulics**  
pneumatics  
process control  
sealing & shielding



ENGINEERING YOUR SUCCESS.

**Introduction**

The addition of a transducer and conditioning electronics to a hydraulic cylinder creates a system which responds rapidly and accurately to control signals for position and velocity, without the need for mechanical re-setting. By combining the sophistication of electronics with the enormous power densities offered by hydraulic motion, greater machine flexibility is achieved and set-up times are cut to a minimum.

**Applications**

Position feedback systems are suitable for precision control in a wide variety of applications, including:

- Machine tools
- Robots
- Flight simulators
- Woodworking machinery
- Paper machinery
- Valve mechanisms
- Injection moulding equipment
- Marine stabilisation systems
- Rubber processing equipment
- Aerial and antennae positioning systems
- Welding equipment
- Wind turbine blade pitch control

**HMIX Series Cylinders**

The HMIX series of electro-hydraulic cylinders is based on Parker's proven HMI metric tie rod cylinder range and is suitable for working pressures of up to 210 bar. A typical HMIX model comprises a single rod cylinder with integrated transducer and manifold, and is supplied ready to accept a suitable valve.

Cylinder specification details, eg: accessories, forces and cushioning, which are not specified in this catalogue, can be found in the HMI/HMD Series cylinder catalogue – please ask your Parker sales office for catalogue number HY07-1150/UK. Full details of suitable valves for use with HMIX electro-hydraulic cylinders can be found in catalogue number HY11-3341/UK.

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**Parker Offers the Widest Range of Industrial Cylinders**

Parker Hannifin's Cylinder Division is the world's largest supplier of hydraulic cylinders for industrial applications.

Parker manufactures a vast range of standard and special tie rod, roundline and 'mill' type cylinders to suit all types of industrial cylinder applications. Our cylinders are available to ISO, DIN, NFPA, ANSI and JIC standards, with other certifications available on request. All Parker hydraulic cylinders are designed to deliver long, efficient service with low maintenance requirements, guaranteeing high productivity year after year.

**About Parker Hannifin**

Parker Hannifin is the global leader in motion and control technologies, partnering with its customers to increase their productivity and profitability. The company employs more than 52,000 people in 48 countries, providing customers with technical excellence and first class customer service.

**Visit us at [www.parker.com](http://www.parker.com)**



**WARNING – USER RESPONSIBILITY**

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

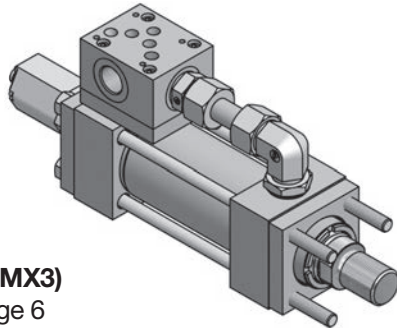
**Offer of Sale**

Please contact your Parker representation for a detailed "Offer of Sale".

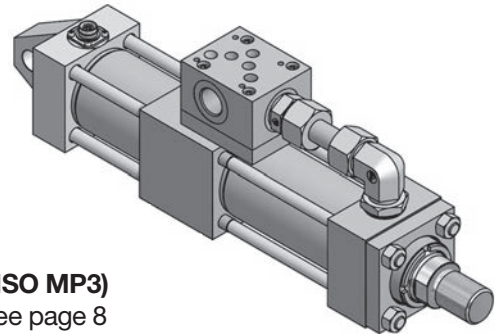
**HMIX Series Mounting Styles**

HMIX cylinders are available in eight standard mounting styles, based on ISO 6020/2. Basic cylinder dimensions are shown on

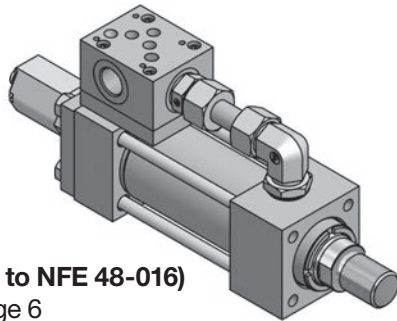
pages 6 to 10, with additional dimensions for manifold blocks shown on pages 11 to 13.



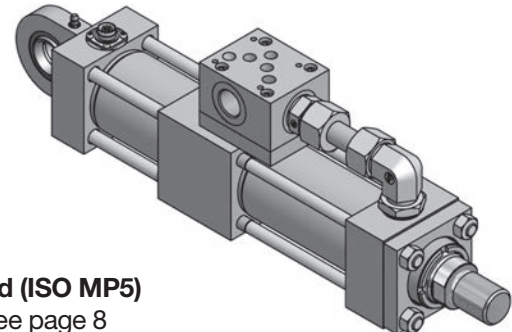
**TB (ISO MX3)**  
– see page 6



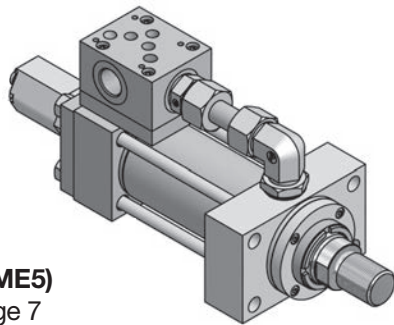
**B (ISO MP3)**  
– see page 8



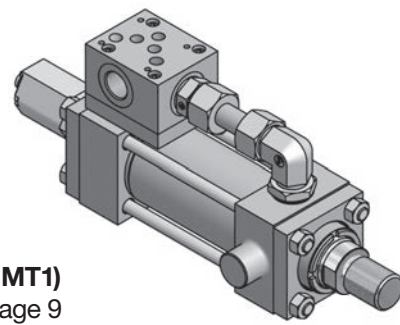
**TE (MX5 to NFE 48-016)**  
– see page 6



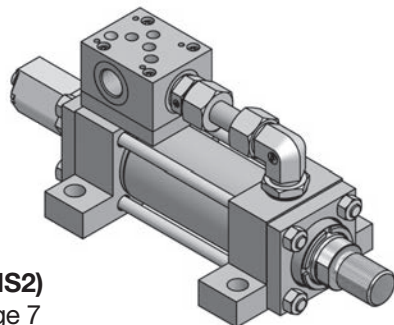
**SBd (ISO MP5)**  
– see page 8



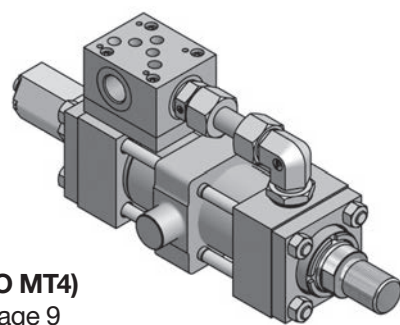
**JJ (ISO ME5)**  
– see page 7



**D (ISO MT1)**  
– see page 9



**C (ISO MS2)**  
– see page 7



**DD (ISO MT4)**  
– see page 9

**A High Precision, Magnetostrictive Transducer**

The magnetostrictive transducers fitted to HMIX cylinders provide analogue or digital information of actuator position through the interaction of two magnetic fields. In closed loop feedback applications, these transducers deliver accurate information of position, velocity and acceleration over the full stroke of the cylinder. In open loop systems, a transducer may be used as a continuous, infinite resolution position monitoring device.

- non-contacting design delivers long working life
- internal transducer protects sensitive components, ensuring accuracy and reliability
- steel protection tube prevents physical damage to transducer electronics module
- Compact design adds little to overall build length, simplifying machine design

Where a rear pivot-mounted cylinder is required, eg: Styles B or SBd, a 'dummy cylinder' is constructed to house the electronics module. See page 8.

**Transducer Specification**

|                       |  |
|-----------------------|--|
| Type                  | magnetostrictive, absolute, non-contacting |
| Mounting Position     | internal                                   |
| Stroke length         | 25-3000mm                                  |
| Max speed             | 1.5m/s                                     |
| Operating temperature | -40°C to +85°C                             |
| Outputs               | analogue and digital                       |
| Fluid suitability     | all  |
| Environment           | medium levels of shock and vibration       |

The technical specification of the transducer is shown on page 14.

**A Fully Integrated Manifold**

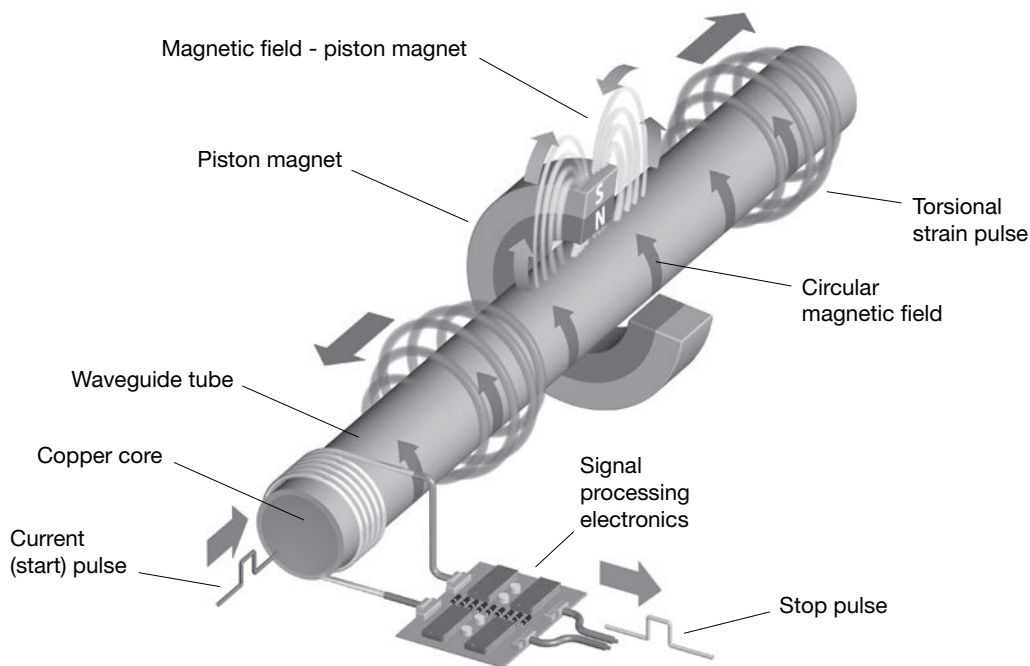
HMIX is supplied with a pre-fitted manifold block, ready to accept your choice of valve. With pipework and connections already in place, assembly time is cut to a minimum and performance is guaranteed.

- Directly-mounted valve blocks deliver precise positional accuracy and simplify installation
- Manifolds are available for different valve sizes, to deliver the power and speed the machine requires
  - DIN NG6 / CETOP03 / NFPA D03
  - DIN NG10 / CETOP05 / NFPA D05
  - DIN NG16 / CETOP07 / NFPA D07
- Manifolds are offered for all common valve sizes. Their pattern corresponds to DIN 24340, ISO 4401 and ETOP RP121.

Full details of HMIX manifold blocks for valve assemblies are shown on pages 12 and 13.

**How does a magnetostrictive transducer work?**

The two magnetic fields which are central to the operation of the magnetostrictive transducer are generated by a permanent magnet on the actuator piston, and by a magnetic pulse produced by a current pulse launched along a copper core inside the waveguide tube. The interaction between the two fields produces a torsional strain pulse, which travels down the waveguide tube and is sensed by a coil at the end of the device. The position of the permanent magnet is established by measuring the elapsed time between the launching of the current pulse and the arrival of the strain pulse. Interface electronics convert this information to a digital or analogue output.





**A Robust, High Performance Tie Rod Cylinder**

The HMIX cylinder is based on Parker's established HMI tie rod hydraulic cylinder range, proven in countless industrial applications around the world.

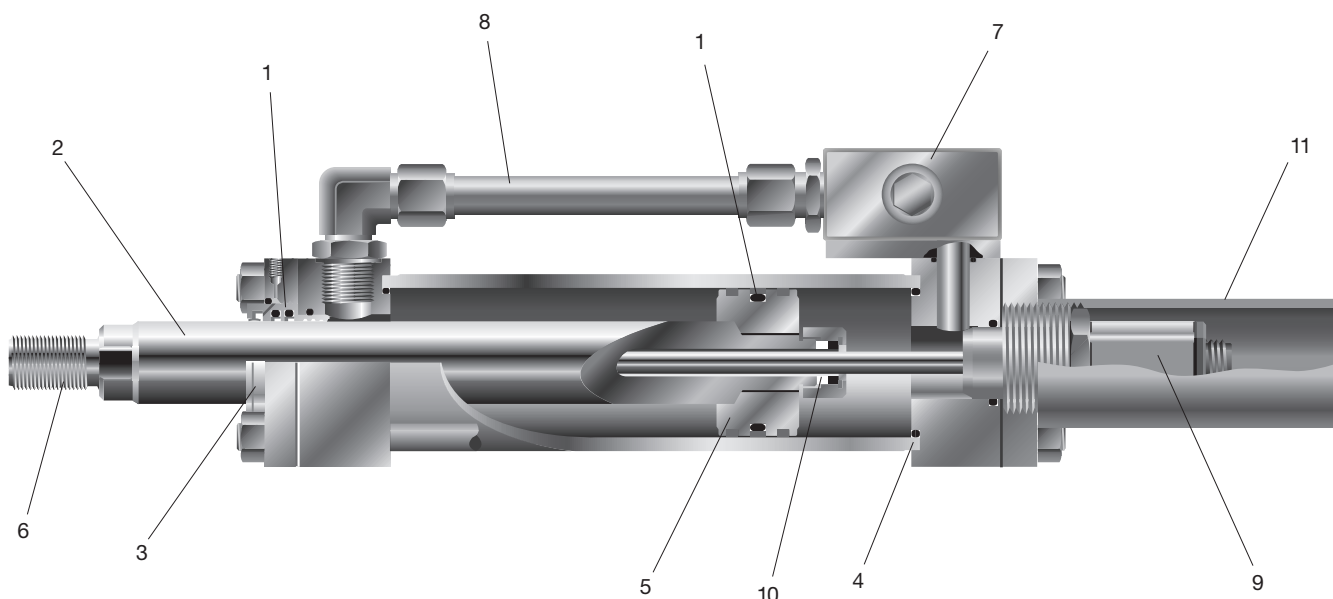
Parker's expertise in cylinder design delivers a premium quality, cost effective solution for the design engineer and high productivity and low whole-life costs for the end user.

- exceptionally compact dimensions to simplify machine design
- a wide range of mounting styles provides the optimum choice for each application
- a range of rod end styles to simplify design and maintenance

HMIX cylinders meet the requirements of ISO 6020/2 and are suitable for working pressures up to 210 bar.

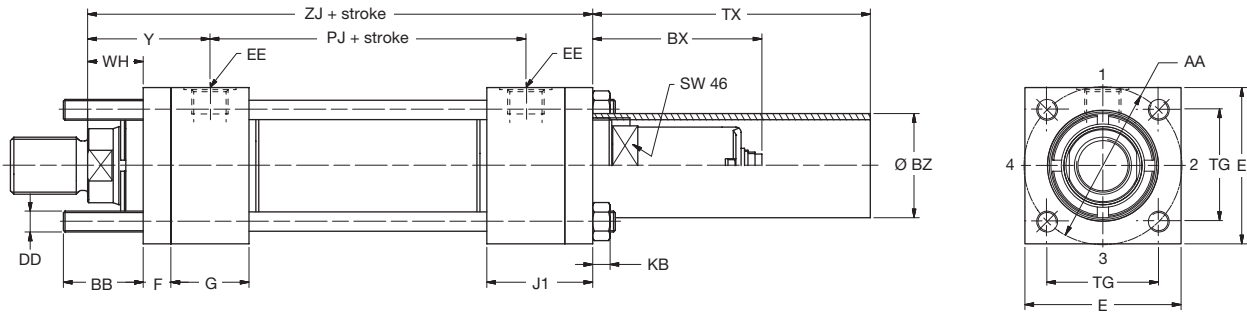
**Cylinder Specification**

|                 |   |
|-----------------|---|
| Bore sizes      | 40-200mm                                      |
| Rod sizes       | 28-140mm                                      |
| Stroke          | up to 3000mm                                  |
| Max. speed      | 1.0m/s  |
| Operating temp. | -20°C to +85°C                                |
| Fluid media     | all common fluid types including water glycol |



- 1 Low friction seals**  
– ensure smooth break-out and high performance at low speeds and pressures
- 2 High tensile, carbon alloy steel piston rods**  
– for long life and high impact resistance
- 3 Replaceable rod gland**  
– for quick, easy maintenance and high productivity
- 4 Pressure-energised body seals**  
– prevent leakage, even under pressure shock conditions
- 5 One-piece steel piston**  
– mechanically locked to the piston rod, delivers long, reliable service life
- 6 Male or female rod ends**  
– with a choice of two or four spanner flats to ease access in confined spaces

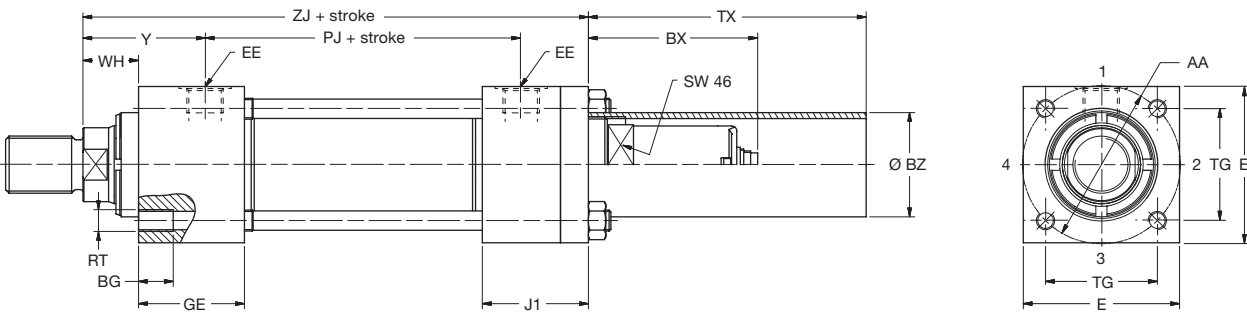
- 7 Precision machined steel manifold**  
– optimises valve/actuator performance
- 8 Rugged steel pipework and fittings**  
– to withstand the toughest working environments
- 9 A sophisticated magnetostrictive transducer**  
– delivering exceptional resolution and repeatability over millions of cycles
- 10 Non-contacting permanent magnets**  
– for reliable signal generation under all conditions
- 11 A heavy duty steel sleeve**  
– protects both the transducer electronics module and its connector



**Style TB**

Tie Rods Extended at Head End  
 ISO Style MX3

See Notes 1, 2



**Style TE**

Threaded Holes at Head End  
 NF E48-016 Style MX5

See Notes 1, 2

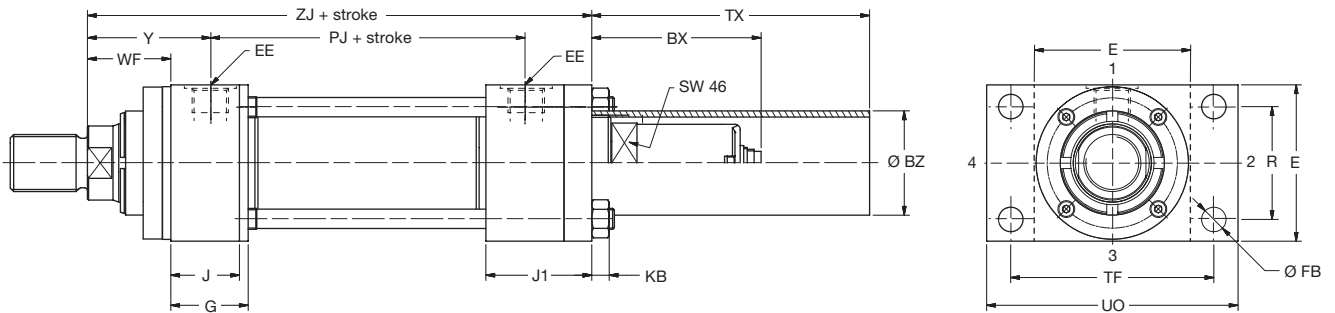
**Dimensions – TB & TE** For rod end dimensions, see page 10

| Bore Ø | AA  | BB  | BG min | BX max | BZ max          | DD       | E   | EE <sup>1</sup> (BSPP) inches  | F max | G  | GE  | J1 | KB  | RT  | TG    | TX  | WH | Y  | + Stroke |     |
|--------|-----|-----|--------|--------|-----------------|----------|-----|--------------------------------|-------|----|-----|----|-----|-----|-------|-----|----|----|----------|-----|
|        |     |     |        |        |                 |          |     |                                |       |    |     |    |     |     |       |     |    |    | PJ       | ZJ  |
| 40     | 59  | 35  | 12     | 121    | 54 <sup>2</sup> | M8x1     | 64  | G <sup>3</sup> / <sub>8</sub>  | 10    | 45 | 55  | 55 | 6.5 | M8  | 41.7  | -   | 25 | 62 | 73       | 170 |
| 50     | 74  | 46  | 18     | 115    | 54 <sup>2</sup> | M12x1.25 | 76  | G <sup>1</sup> / <sub>2</sub>  | 16    | 45 | 61  | 61 | 10  | M12 | 52.3  | -   | 25 | 67 | 74       | 182 |
| 63     | 91  | 46  | 18     | 98     | 60              | M12x1.25 | 90  | G <sup>1</sup> / <sub>2</sub>  | 16    | 45 | 61  | 61 | 10  | M12 | 64.3  | 160 | 32 | 71 | 80       | 191 |
| 80     | 117 | 59  | 24     | 94     | 60              | M16x1.5  | 115 | G <sup>3</sup> / <sub>4</sub>  | 20    | 50 | 70  | 70 | 13  | M16 | 82.7  | 160 | 31 | 77 | 93       | 215 |
| 100    | 137 | 59  | 24     | 92     | 60              | M16x1.5  | 130 | G <sup>3</sup> / <sub>4</sub>  | 22    | 50 | 72  | 72 | 13  | M16 | 96.9  | 160 | 35 | 82 | 101      | 230 |
| 125    | 178 | 81  | 27     | 114    | 60              | M22x1.5  | 165 | G1                             | 22    | 58 | 80  | 58 | 18  | M22 | 125.9 | 176 | 35 | 86 | 117      | 232 |
| 160    | 219 | 92  | 32     | 114    | 60              | M27x2    | 205 | G1                             | 25    | 58 | 83  | 58 | 22  | M27 | 154.9 | 176 | 32 | 86 | 130      | 245 |
| 200    | 269 | 115 | 40     | 114    | 60              | M30x2    | 245 | G1 <sup>1</sup> / <sub>4</sub> | 25    | 76 | 101 | 76 | 24  | M30 | 190.2 | 176 | 32 | 98 | 165      | 299 |

<sup>1</sup> Standard port thread if no manifold is fitted.

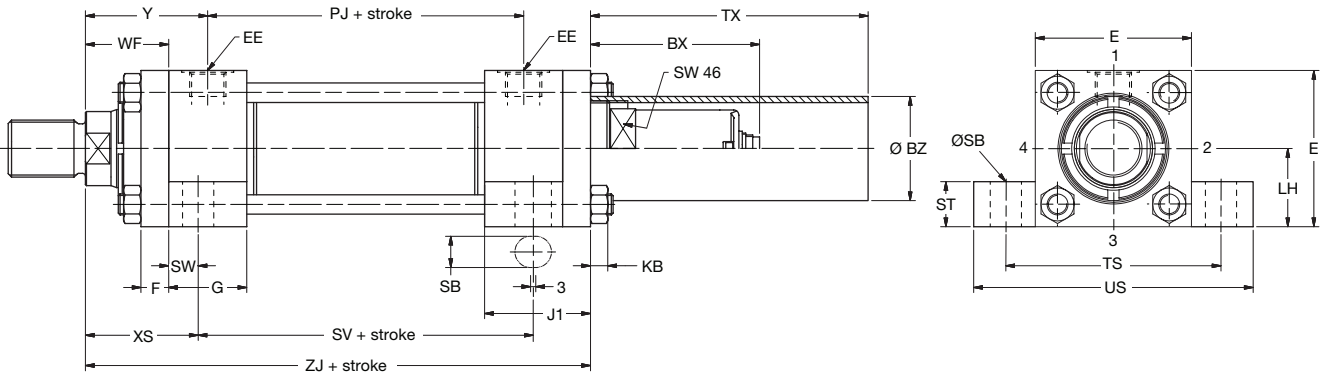
<sup>2</sup> Across corners dimension of transducer nut. A protection tube is not available for 40mm and 50mm bore sizes.

All dimensions are in millimetres unless otherwise stated.



**Style JJ**  
 Head Rectangular Flange  
 ISO Style ME5

See Notes 1, 2, 3, 4



**Style C**  
 Side Lugs  
 ISO Style MS2

See Notes 1, 2, 5

**Dimensions – JJ & C** For rod end dimensions, see page 10

| Bore Ø | BX max | BZ max          | E   | EE <sup>1</sup> (BSPP) inches  | F max | FB | G  | J <sup>4</sup> | J1 | KB  | LH h10 | R   | SB | ST   | SW | TF  | TS  | TX  | UO  | US  | WF | XS | Y  | + Stroke |     |     |
|--------|--------|-----------------|-----|--------------------------------|-------|----|----|----------------|----|-----|--------|-----|----|------|----|-----|-----|-----|-----|-----|----|----|----|----------|-----|-----|
|        |        |                 |     |                                |       |    |    |                |    |     |        |     |    |      |    |     |     |     |     |     |    |    |    | PJ       | SV  | ZJ  |
| 40     | 121    | 54 <sup>2</sup> | 64  | G <sup>3</sup> / <sub>8</sub>  | 10    | 11 | 45 | 38             | 55 | 6.5 | 31     | 41  | 11 | 12.5 | 10 | 87  | 83  | -   | 110 | 103 | 35 | 45 | 62 | 73       | 105 | 170 |
| 50     | 115    | 54 <sup>2</sup> | 76  | G <sup>1</sup> / <sub>2</sub>  | 16    | 14 | 45 | 38             | 61 | 10  | 37     | 52  | 14 | 19   | 13 | 105 | 102 | -   | 130 | 127 | 41 | 54 | 67 | 74       | 99  | 182 |
| 63     | 98     | 60              | 90  | G <sup>1</sup> / <sub>2</sub>  | 16    | 14 | 45 | 38             | 61 | 10  | 44     | 65  | 18 | 26   | 17 | 117 | 124 | 160 | 145 | 161 | 48 | 65 | 71 | 80       | 93  | 191 |
| 80     | 94     | 60              | 115 | G <sup>3</sup> / <sub>4</sub>  | 20    | 18 | 50 | 45             | 70 | 13  | 57     | 83  | 18 | 26   | 17 | 149 | 149 | 160 | 180 | 186 | 51 | 68 | 77 | 93       | 110 | 215 |
| 100    | 92     | 60              | 130 | G <sup>3</sup> / <sub>4</sub>  | 22    | 18 | 50 | 45             | 72 | 13  | 63     | 97  | 26 | 32   | 22 | 162 | 172 | 160 | 200 | 216 | 57 | 79 | 82 | 101      | 107 | 230 |
| 125    | 114    | 60              | 165 | G1                             | 22    | 22 | 58 | 58             | 58 | 18  | 82     | 126 | 26 | 32   | 22 | 208 | 210 | 176 | 250 | 254 | 57 | 79 | 86 | 117      | 131 | 232 |
| 160    | 114    | 60              | 205 | G1                             | 25    | 26 | 58 | 58             | 58 | 22  | 101    | 155 | 33 | 38   | 29 | 253 | 260 | 176 | 300 | 318 | 57 | 86 | 86 | 130      | 130 | 245 |
| 200    | 114    | 60              | 245 | G1 <sup>1</sup> / <sub>4</sub> | 25    | 33 | 76 | 76             | 76 | 24  | 122    | 190 | 39 | 44   | 35 | 300 | 311 | 176 | 360 | 381 | 57 | 92 | 98 | 165      | 172 | 299 |

<sup>1</sup> Standard port thread if no manifold is fitted.

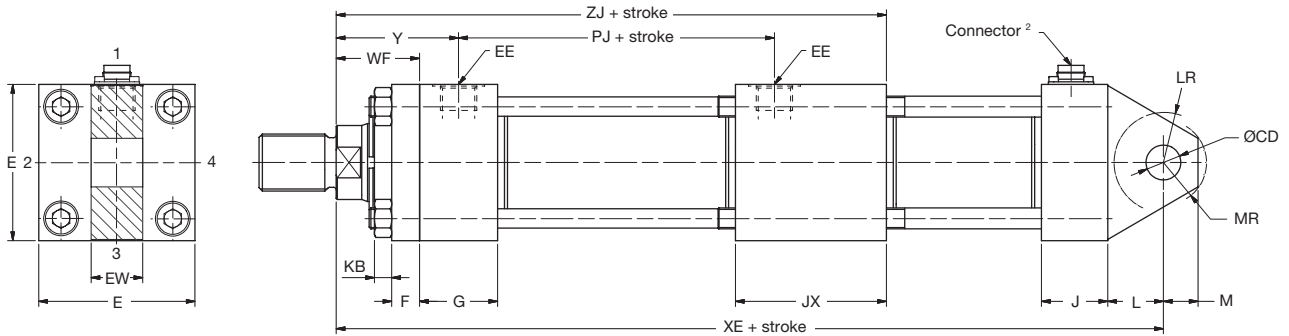
<sup>2</sup> Across corners dimension of transducer nut. A protection tube is not available for 40mm and 50mm bore sizes.

<sup>3</sup> A one-piece head is fitted to 40mm bore cylinders.

<sup>4</sup> Head end dimensions to DIN 24554 are available as an option.

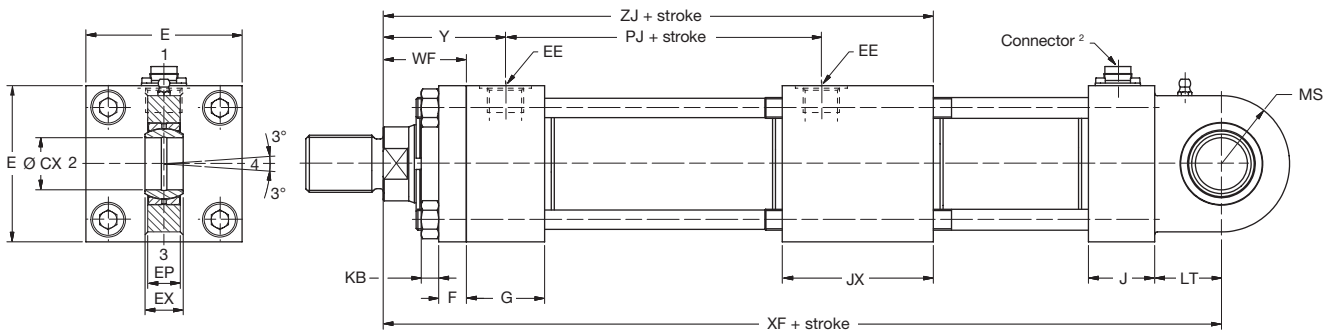
<sup>5</sup> A thrust key may be used with this mounting style – see page 15.

All dimensions are in millimetres unless otherwise stated.



**Style B**  
 Cap Fixed Eye  
 ISO Style MP3

See Notes 1, 2, 3



**Style SBd**  
 Cap Fixed Eye with Spherical Bearing  
 ISO Style MP5

See Notes 1, 2, 3, 4

**Dimensions – B & SBd** For rod end dimensions, see page 10

| Bore<br>Ø | CD<br>H9 | CX                    | E   | EE <sup>1</sup><br>(BSPP)<br>inches | EP | EW<br>h14 | EX | F<br>max | G  | J  | JX | KB  | L  | LR | LT  | M  | MR | MS<br>max | WF | Y  | + Stroke |     |     |     |
|-----------|----------|-----------------------|-----|-------------------------------------|----|-----------|----|----------|----|----|----|-----|----|----|-----|----|----|-----------|----|----|----------|-----|-----|-----|
|           |          |                       |     |                                     |    |           |    |          |    |    |    |     |    |    |     |    |    |           |    |    | PJ       | XE  | XF  | ZJ  |
| 40        | 14       | 20 <sup>-0.012</sup>  | 64  | G <sup>3</sup> / <sub>8</sub>       | 13 | 20        | 16 | 10       | 45 | 38 | 77 | 6.5 | 19 | 17 | 25  | 14 | 16 | 29        | 35 | 62 | 73       | 354 | 360 | 192 |
| 50        | 20       | 25 <sup>-0.012</sup>  | 76  | G <sup>1</sup> / <sub>2</sub>       | 17 | 30        | 20 | 16       | 45 | 38 | 87 | 10  | 32 | 29 | 31  | 20 | 25 | 33        | 41 | 67 | 74       | 366 | 365 | 208 |
| 63        | 20       | 30 <sup>-0.012</sup>  | 90  | G <sup>1</sup> / <sub>2</sub>       | 19 | 30        | 22 | 16       | 45 | 38 | 87 | 10  | 32 | 29 | 38  | 20 | 25 | 40        | 48 | 71 | 80       | 377 | 383 | 217 |
| 80        | 28       | 40 <sup>-0.012</sup>  | 115 | G <sup>3</sup> / <sub>4</sub>       | 23 | 40        | 28 | 20       | 50 | 45 | 84 | 13  | 39 | 34 | 48  | 28 | 34 | 50        | 51 | 77 | 93       | 401 | 410 | 229 |
| 100       | 36       | 50 <sup>-0.012</sup>  | 130 | G <sup>3</sup> / <sub>4</sub>       | 30 | 50        | 35 | 22       | 50 | 45 | 74 | 13  | 54 | 50 | 58  | 36 | 44 | 62        | 57 | 82 | 101      | 432 | 436 | 232 |
| 125       | 45       | 60 <sup>-0.015</sup>  | 165 | G1                                  | 38 | 60        | 44 | 22       | 58 | 58 | 58 | 18  | 57 | 53 | 72  | 45 | 53 | 80        | 57 | 86 | 117      | 472 | 487 | 232 |
| 160       | 56       | 80 <sup>-0.015</sup>  | 205 | G1                                  | 47 | 70        | 55 | 25       | 58 | 58 | 58 | 22  | 63 | 59 | 92  | 59 | 59 | 100       | 57 | 86 | 130      | 499 | 528 | 245 |
| 200       | 70       | 100 <sup>-0.020</sup> | 245 | G <sup>1</sup> / <sub>4</sub>       | 57 | 80        | 70 | 25       | 76 | 76 | 76 | 24  | 82 | 78 | 116 | 70 | 76 | 120       | 57 | 98 | 165      | 598 | 632 | 299 |

<sup>1</sup> Standard port thread if no manifold is fitted.

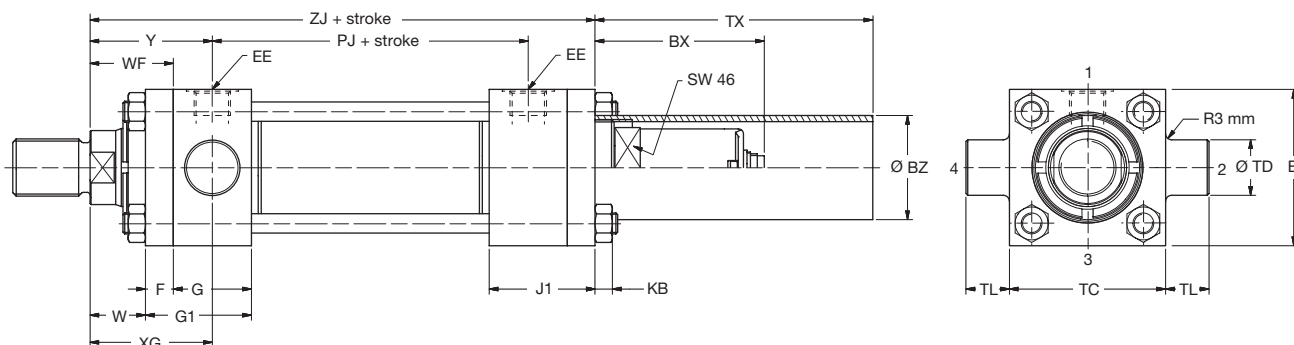
<sup>2</sup> The connector is supplied in position 1 (illustrated) as standard.

<sup>3</sup> A pivot pin is not supplied with the cylinder.

<sup>4</sup> The M6 grease nipple illustrated is fitted to cylinders of 50mm bore and above. 40mm bore cylinders have a 2.5mm drilling for lubrication.

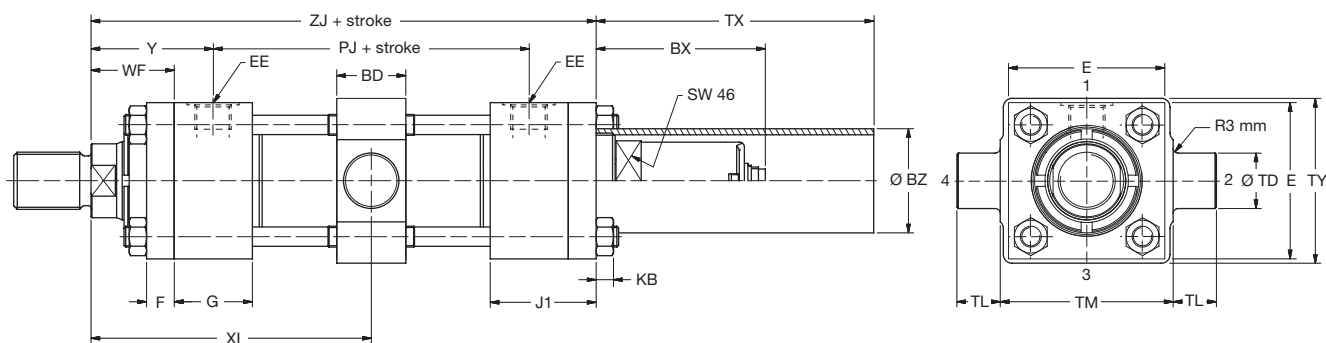
All dimensions are in millimetres unless otherwise stated.





**Style D**  
 Head Trunnion  
 ISO Style MT1

See Notes 1, 2, 5



**Style DD**  
 Intermediate Fixed Trunnion  
 ISO Style MT4

See Notes 1, 2, 3, 4

**Dimensions – D & DD** For rod end dimensions, see page 10

| Bore<br>Ø | BD  | BX<br>max | BZ<br>max       | E   | EE <sup>1</sup><br>(BSPP)<br>inches | F<br>max | G  | G1  | J1 | KB  | TC  | TD<br>f8 | TL | TM  | TX  | TY  | W  | WF | XG | Y  | + Stroke |     | Style<br>DD min<br>stroke <sup>3</sup> | Min XI<br>dim'n <sup>4</sup> |
|-----------|-----|-----------|-----------------|-----|-------------------------------------|----------|----|-----|----|-----|-----|----------|----|-----|-----|-----|----|----|----|----|----------|-----|--|------------------------------|
|           |     |           |                 |     |                                     |          |    |     |    |     |     |          |    |     |     |     |    |    |    |    | PJ       | ZJ  |  |                              |
| 40        | 30  | 121       | 54 <sup>2</sup> | 64  | G <sup>3</sup> / <sub>8</sub>       | 10       | 45 | -   | 55 | 6.5 | 63  | 20       | 16 | 76  | -   | 76  | -  | 35 | 57 | 62 | 73       | 170 | 15                                     | 97                           |
| 50        | 40  | 115       | 54 <sup>2</sup> | 76  | G <sup>1</sup> / <sub>2</sub>       | 16       | 45 | -   | 61 | 10  | 76  | 25       | 20 | 89  | -   | 89  | -  | 41 | 64 | 67 | 74       | 182 | 15                                     | 107                          |
| 63        | 40  | 98        | 60              | 90  | G <sup>1</sup> / <sub>2</sub>       | 16       | 45 | -   | 61 | 10  | 89  | 32       | 25 | 100 | 160 | 95  | -  | 48 | 70 | 71 | 80       | 191 | 15                                     | 114                          |
| 80        | 50  | 94        | 60              | 115 | G <sup>3</sup> / <sub>4</sub>       | 20       | 50 | -   | 70 | 13  | 114 | 40       | 32 | 127 | 160 | 127 | -  | 51 | 76 | 77 | 93       | 215 | 20                                     | 127                          |
| 100       | 60  | 92        | 60              | 130 | G <sup>3</sup> / <sub>4</sub>       | 22       | 50 | 72  | 72 | 13  | 127 | 50       | 40 | 140 | 160 | 140 | 35 | 57 | 71 | 82 | 101      | 230 | 20                                     | 138                          |
| 125       | 73  | 114       | 60              | 165 | G1                                  | 22       | 58 | 80  | 58 | 18  | 165 | 63       | 50 | 178 | 176 | 178 | 35 | 57 | 75 | 86 | 117      | 232 | 25                                     | 153                          |
| 160       | 90  | 114       | 60              | 205 | G1                                  | 25       | 58 | 88  | 58 | 22  | 203 | 80       | 63 | 215 | 176 | 216 | 32 | 57 | 75 | 86 | 130      | 245 | 30                                     | 161                          |
| 200       | 110 | 114       | 60              | 245 | G1 <sup>1</sup> / <sub>4</sub>      | 25       | 76 | 108 | 76 | 24  | 241 | 100      | 80 | 279 | 176 | 280 | 32 | 57 | 85 | 98 | 165      | 299 | 30                                     | 190                          |

<sup>1</sup> Standard port thread if no manifold is fitted.

<sup>2</sup> Across corners dimension of transducer nut. A protection tube is not available for 40mm and 50mm bore sizes.

<sup>3</sup> Without manifold fitted at end cap, otherwise see page 11.

<sup>4</sup> XI Dimension to be specified by customer

<sup>5</sup> A one-piece head and retainer is used on 100-200mm bore sizes – see G1 dimension. On 160 and 200mm bores, the bolted gland is recessed, with tie rods screwed into the head.

All dimensions are in millimetres unless otherwise stated.

**Rod End Selection**

Rod ends can be supplied with two or four wrench flats. The desired combination of rod diameter, rod end thread and number of wrench flats can be identified from the table below and selected in the order code on pages 18-19. Note the Maximum Operating Pressure information in the table on page 15.

The WH dimension for mounting styles TB and TE is shown on page 6.

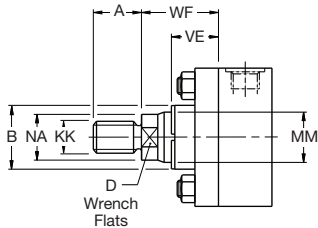
**Rod End Codes 5 and 9 – Short Stroke Cylinders**

Code 5 or 9 (female) rod ends should not be used on 160mm or 200mm bore cylinders with a stroke of 50mm or less. Please consult the factory, with details of the application.

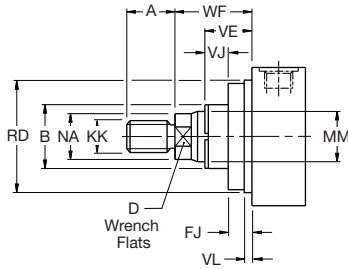
**Rod End Code 3**

Non-standard piston rod ends are designated Code 3. A dimensional sketch or description should accompany the order. Please specify dimensions KK or KF, A, rod stand out (WF – VE) and thread form.

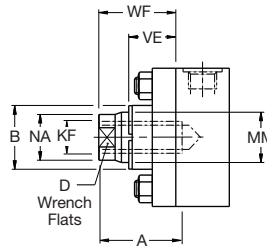
**Rod End Codes 1, 2, 4 & 7 – All Except JJ Mount**



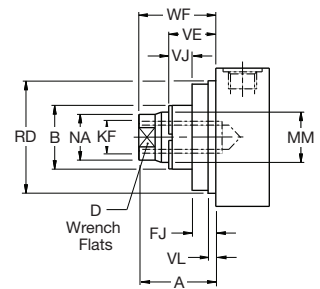
**Rod End Codes 1, 2, 4 & 7 – JJ Mount**



**Rod End Codes 5 & 9 – All Except JJ Mount**



**Rod End Codes 5 & 9 – JJ Mount**



**Piston Rod End Dimensions**

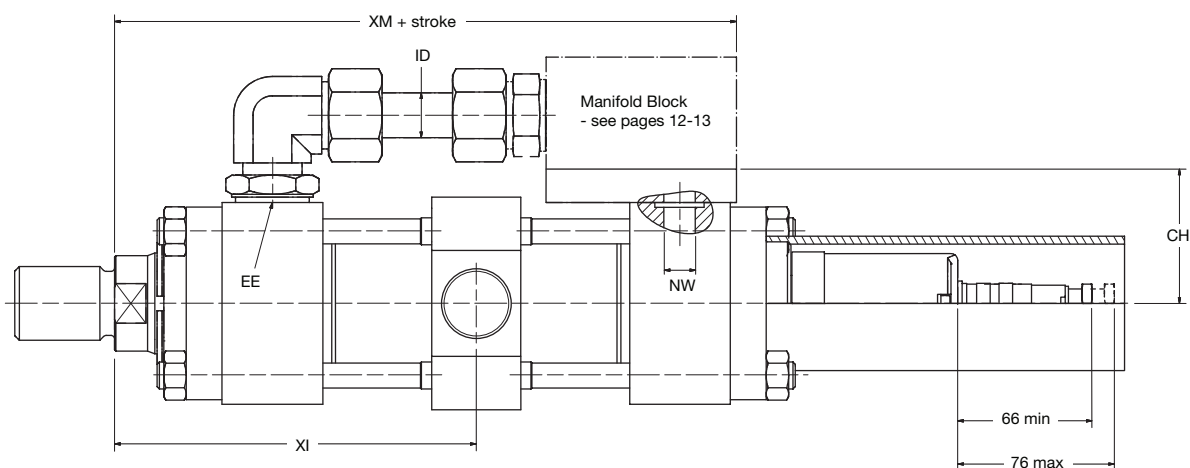
– Check Maximum Operating Pressure on page 15

| Bore Ø | Rod No. | Rod Ø |
|--------|---------|-------|
|        |         | MM    |
| 40     | 2       | 28    |
| 50     | 2       | 36    |
|        | 3       | 28    |
| 63     | 1       | 28    |
|        | 2       | 45    |
|        | 3       | 36    |
| 80     | 1       | 36    |
|        | 2       | 56    |
|        | 3       | 45    |
| 100    | 1       | 45    |
|        | 2       | 70    |
|        | 3       | 56    |
| 125    | 1       | 56    |
|        | 2       | 90    |
|        | 3       | 70    |
| 160    | 1       | 70    |
|        | 2       | 110   |
|        | 3       | 90    |
| 200    | 1       | 90    |
|        | 2       | 140   |
|        | 3       | 110   |

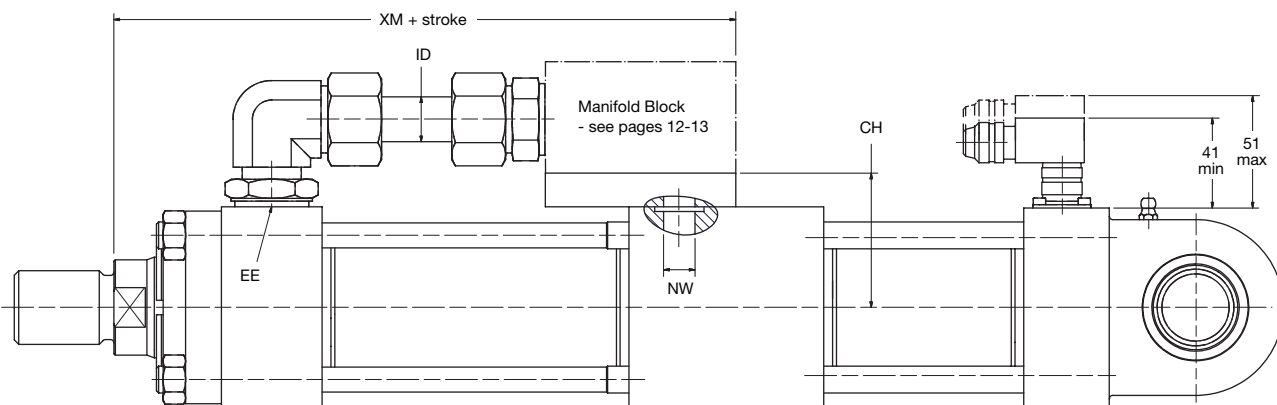
| Code 1 (4 Flats) and Code 4 (2 Flats) |     | Code 2 (4 Flats) and Code 7 (2 Flats) |    | Code 5 (4 Flats) and Code 9 (2 Flats) |     | B <sub>f9</sub> | D   | NA  | VE | WF |
|---------------------------------------|-----|---------------------------------------|----|---------------------------------------|-----|-----------------|-----|-----|----|----|
| KK                                    | A   | KK                                    | A  | KF                                    | A   |                 |     |     |    |    |
| M20x1.5                               | 28  | M14x1.5                               | 18 | M20x1.5                               | 28  | 42              | 22  | 26  | 22 | 35 |
| M27x2                                 | 36  | M16x1.5                               | 22 | M27x2                                 | 36  | 50              | 30  | 34  | 25 | 41 |
| M20x1.5                               | 28  | M16x1.5                               | 22 | M20x1.5                               | 28  | 42              | 22  | 26  | 22 | 48 |
| M20x1.5                               | 28  | –                                     | –  | M20x1.5                               | 28  | 42              | 22  | 26  | 22 | 51 |
| M33x2                                 | 45  | M20x1.5                               | 28 | M33x2                                 | 45  | 60              | 39  | 43  | 29 | 57 |
| M27x2                                 | 36  | M20x1.5                               | 28 | M27x2                                 | 36  | 50              | 30  | 34  | 25 | 57 |
| M27x2                                 | 36  | –                                     | –  | M27x2                                 | 36  | 50              | 30  | 34  | 25 | 57 |
| M42x2                                 | 56  | M27x2                                 | 36 | M42x2                                 | 56  | 72              | 48  | 54  | 29 | 57 |
| M33x2                                 | 45  | M27x2                                 | 36 | M33x2                                 | 45  | 60              | 39  | 43  | 29 | 57 |
| M33x2                                 | 45  | –                                     | –  | M33x2                                 | 45  | 60              | 39  | 43  | 29 | 57 |
| M48x2                                 | 63  | M33x2                                 | 45 | M48x2                                 | 63  | 88              | 62  | 68  | 32 | 57 |
| M42x2                                 | 56  | M33x2                                 | 45 | M42x2                                 | 56  | 72              | 48  | 54  | 29 | 57 |
| M42x2                                 | 56  | –                                     | –  | M42x2                                 | 56  | 72              | 48  | 54  | 29 | 57 |
| M64x3                                 | 85  | M42x2                                 | 56 | M64x3                                 | 85  | 108             | 80  | 88  | 32 | 57 |
| M48x2                                 | 63  | M42x2                                 | 56 | M48x2                                 | 63  | 88              | 62  | 68  | 32 | 57 |
| M48x2                                 | 63  | –                                     | –  | M48x2                                 | 63  | 88              | 62  | 68  | 32 | 57 |
| M80x3                                 | 95  | M48x2                                 | 63 | M80x3                                 | 95  | 133             | 100 | 108 | 32 | 57 |
| M64x3                                 | 85  | M48x2                                 | 63 | M64x3                                 | 85  | 108             | 80  | 88  | 32 | 57 |
| M64x3                                 | 85  | –                                     | –  | M64x3                                 | 85  | 108             | 80  | 88  | 32 | 57 |
| M100x3                                | 112 | M64x3                                 | 85 | M100x3                                | 112 | 163             | 128 | 138 | 32 | 57 |
| M80x3                                 | 95  | M64x3                                 | 85 | M80x3                                 | 95  | 133             | 100 | 108 | 32 | 57 |

| JJ Mount only     |                  |    |    |
|-------------------|------------------|----|----|
| VL <sub>min</sub> | RD <sub>f8</sub> | VJ | FJ |
| 3                 | 62               | 12 | 10 |
| 4                 | 74               | 9  | 16 |
|                   |                  | 6  |    |
| 4                 | 75               | 6  | 16 |
|                   | 88               | 13 |    |
| 4                 | 82               | 9  | 20 |
|                   |                  | 5  |    |
| 4                 | 105              | 9  | 22 |
|                   |                  | 7  |    |
| 5                 | 92               | 7  | 22 |
|                   | 125              | 10 |    |
| 5                 | 105              | 9  | 22 |
|                   |                  | 7  |    |
| 5                 | 150              | 10 | 25 |
|                   |                  | 7  |    |
| 5                 | 170              | 10 | 22 |
|                   |                  | 7  |    |
| 5                 | 210              | 10 | 25 |
|                   |                  | 7  |    |

All dimensions are in millimetres unless otherwise stated.



**Styles C, D, DD, JJ, TB, TE**  
 Style DD illustrated

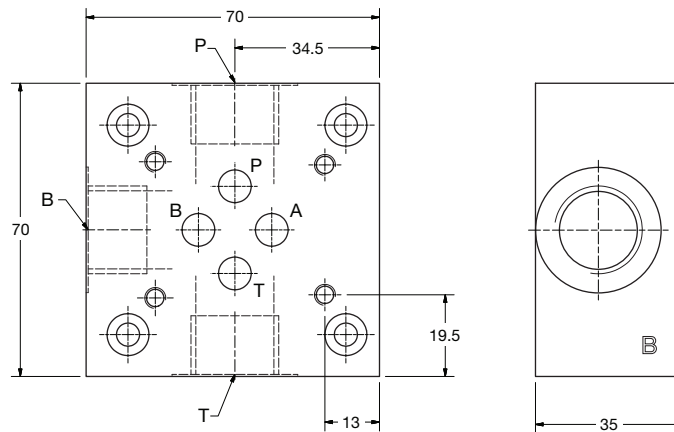


**Styles B, SBd**  
 Style SBd illustrated

**Dimensions – with Manifold Fitted** For other dimensions, see pages 6 to 10

| Bore<br>Ø | ID<br>Ø | EE                            | NW | With Standard Manifold Fitted |           |           |     |           |            |            |
|-----------|---------|-------------------------------|----|-------------------------------|-----------|-----------|-----|-----------|------------|------------|
|           |         |                               |    | Minimum<br>Stroke             | XI<br>min | + Stroke  |     | NG6<br>CH | NG10<br>CH | NG16<br>CH |
|           |         |                               |    |                               |           | XI<br>max | XM  |           |            |            |
| 40        | 11      | G <sup>1</sup> / <sub>2</sub> | 11 | 50                            | 97        | 70        | 165 | 47        |            |            |
| 50        | 11      | G <sup>1</sup> / <sub>2</sub> | 11 | 45                            | 107       | 75        | 171 | 53        |            |            |
| 63        | 16      | G <sup>3</sup> / <sub>4</sub> | 14 | 80                            | 114       | 67        | 193 |           | 60         |            |
| 80        | 16      | G <sup>3</sup> / <sub>4</sub> | 14 | 76                            | 127       | 80        | 210 |           | 73         |            |
| 100       | 16      | G <sup>3</sup> / <sub>4</sub> | 14 | 76                            | 138       | 85        | 223 |           | 80         |            |
| 125       | 16      | G <sup>3</sup> / <sub>4</sub> | 14 | 56                            | 153       | 100       | 243 |           | 98         |            |
| 160       | 29      | G <sup>1</sup> / <sub>4</sub> | 18 | 100                           | 161       | 80        | 264 |           |            | 127        |
| 200       | 29      | G <sup>1</sup> / <sub>4</sub> | 18 | 65                            | 190       | 115       | 309 |           |            | 147        |

All dimensions are in millimetres unless otherwise stated.



**Manifold for Valve Size**

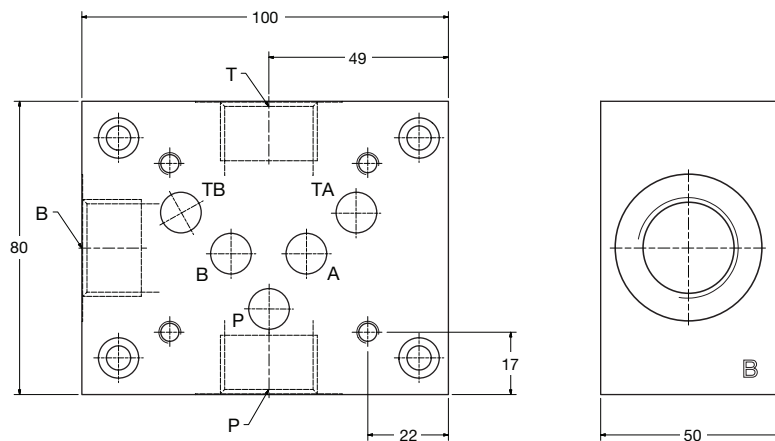
**DIN NG6 / CETOP03 / NFPA D03**

Pattern corresponds to DIN 24340 / ISO 4401 / ETOP RP121

Port P – G<sup>1/2</sup>

Port T – G<sup>1/2</sup>

Port B – G<sup>1/2</sup>



**Manifold for Valve Size**

**DIN NG10 / CETOP05 / NFPA D05**

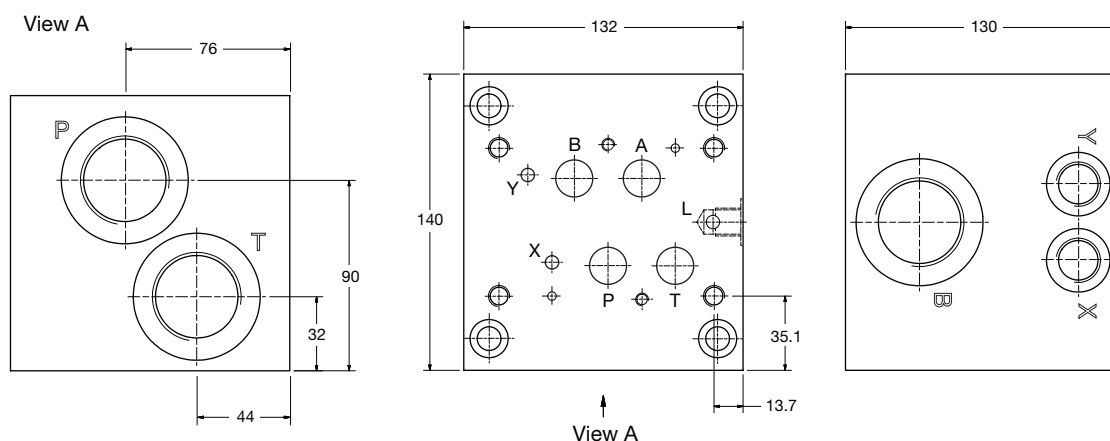
Pattern corresponds to DIN 24340 / ISO 4401 / ETOP RP121

Port P – G<sup>3/4</sup>

Port T – G<sup>3/4</sup>

Port B – G<sup>3/4</sup>

All dimensions are in millimetres unless otherwise stated.



**Manifold for Valve Size**  
**DIN NG16 / CETOP07 / NFPA D07**  
 Pattern corresponds to DIN 24340 / ISO 4401 / ETOP RP121

Port P – G1<sup>1</sup>/<sub>4</sub>      Port X – G<sup>1</sup>/<sub>2</sub>  
 Port T – G1<sup>1</sup>/<sub>4</sub>      Port Y – G<sup>1</sup>/<sub>2</sub>  
 Port B – G1<sup>1</sup>/<sub>4</sub>

**HMIX Flow Rates and Standard Valve Sizes**

| Bore Ø | Rod No. <sup>1</sup> | Rod Ø | Piston Area, Full Bore/Annular cm <sup>2</sup> | Piston Area, Full Bore cm <sup>2</sup> | Piston Area, Annular cm <sup>2</sup> | Flow Rate @ 5m/s Fluid Velocity l/min |       | Manifold |         |          |      |        |        |      |       |         |         |         |
|--------|----------------------|-------|--|--|--------------------------------------|---------------------------------------|-------|----------|---------|----------|------|--------|--------|------|-------|---------|---------|---------|
|        |                      |       |  |  |                                      | AB / AR                               | AB    | AR       | Cap End | Head End | NG6  | NG10   | NG16   |      |       |         |         |         |
| 40     | 2                    | 28    | 1.96   | 12.57                                  | 6.41                                 | 28.5                                  | 28.5  | Std.     | Special | N/A      |      |        |        |      |       |         |         |         |
|        |                      |       |  |  |                                      |                                       |       |          |         |          | 1.46 | 19.64  | 13.48  | 28.5 | 28.5  | Std.    | Special | N/A     |
| 50     | 2                    | 36    | 2.08   | 19.64                                  | 9.46                                 | 28.5                                  | 28.5  | Std.     | Special | N/A      |      |        |        |      |       |         |         |         |
|        |                      |       |  |  |                                      |                                       |       |          |         |          | 1.46 | 19.64  | 13.48  | 28.5 | 28.5  | Std.    | Special | N/A     |
|        |                      |       |  |  |                                      |                                       |       |          |         |          |      |        |        |      |       |         |         |         |
| 63     | 2                    | 45    | 2.04   | 31.18                                  | 15.27                                | 46.2                                  | 60.3  | Special  | Std.    | N/A      |      |        |        |      |       |         |         |         |
|        |                      |       |  |  |                                      |                                       |       |          |         |          | 1.48 | 31.18  | 21.00  | 46.2 | 60.3  | Special | Std.    | N/A     |
|        |                      |       |  |  |                                      |                                       |       |          |         |          |      |        |        |      |       |         |         |         |
| 80     | 2                    | 56    | 1.96   | 50.27                                  | 25.64                                | 46.2                                  | 60.3  | Special  | Std.    | N/A      |      |        |        |      |       |         |         |         |
|        |                      |       |  |  |                                      |                                       |       |          |         |          | 1.46 | 50.27  | 34.36  | 46.2 | 60.3  | Special | Std.    | N/A     |
|        |                      |       |  |  |                                      |                                       |       |          |         |          |      |        |        |      |       |         |         |         |
| 100    | 2                    | 70    | 1.96   | 78.55                                  | 40.06                                | 46.2                                  | 60.3  | Special  | Std.    | Special  |      |        |        |      |       |         |         |         |
|        |                      |       |  |  |                                      |                                       |       |          |         |          | 1.46 | 78.55  | 53.92  | 46.2 | 60.3  | Special | Std.    | Special |
|        |                      |       |  |  |                                      |                                       |       |          |         |          |      |        |        |      |       |         |         |         |
| 125    | 2                    | 90    | 2.08   | 122.72                                 | 59.09                                | 46.2                                  | 60.3  | Special  | Std.    | Special  |      |        |        |      |       |         |         |         |
|        |                      |       |  |  |                                      |                                       |       |          |         |          | 1.46 | 122.72 | 84.23  | 46.2 | 60.3  | Special | Std.    | Special |
|        |                      |       |  |  |                                      |                                       |       |          |         |          |      |        |        |      |       |         |         |         |
| 160    | 2                    | 110   | 1.90   | 201.06                                 | 106.01                               | 94.2                                  | 198.2 | Special  | Special | Std.     |      |        |        |      |       |         |         |         |
|        |                      |       |  |  |                                      |                                       |       |          |         |          | 1.46 | 201.06 | 137.43 | 94.2 | 198.2 | Special | Special | Std.    |
|        |                      |       |  |  |                                      |                                       |       |          |         |          |      |        |        |      |       |         |         |         |
| 200    | 2                    | 140   | 1.96   | 314.16                                 | 160.20                               | 94.2                                  | 198.2 | Special  | Special | Std.     |      |        |        |      |       |         |         |         |
|        |                      |       |  |  |                                      |                                       |       |          |         |          | 1.43 | 314.16 | 219.11 | 94.2 | 198.2 | Special | Special | Std.    |
|        |                      |       |  |  |                                      |                                       |       |          |         |          |      |        |        |      |       |         |         |         |

<sup>1</sup> Rod No.3 does not conform to ISO 6020/2.

All dimensions are in millimetres unless otherwise stated.

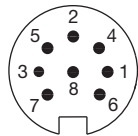
**Transducer Connection**

Connection to the transducer electronics is via a straight or angled connector. Both types are suitable for use with all cylinder mounting styles. Pin connections are shown in the table.

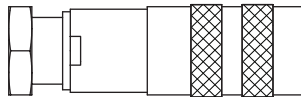
| Connector Pins | Sensor with Analogue Output Code A | Sensor with Analogue Output Code C | Sensor with Digital Output Codes S & T |
|----------------|------------------------------------|------------------------------------|--|
| 1              | Free                               | 4 ... 20mA                         | + Clock pulse                          |
| 2              | 0V                                 | 0V                                 | + Data                                 |
| 3              | 10 ... 0V                          | Free                               | - Clock pulse                          |
| 4              | La                                 | La                                 | Must be free                           |
| 5              | 0 ... 10V                          | Free                               | - Data                                 |
| 6              | Ground                             | Ground                             | Ground                                 |
| 7              | +24V                               | +24V                               | +24V                                   |
| 8              | Lb                                 | Lb                                 | Must be free                           |

La and Lb are programmable inputs which allow the user to set start and end positions remotely.

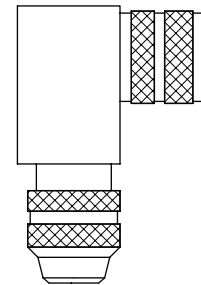
**Connector Pin Arrangement**  
(Solder Pin View)



**Straight Connector**  
Type LXES-0002



**Right-Angled Connector**  
Type LXES-0003



**Technical Data**

|                           | Code A<br>Voltage  | Analogue<br>Code C<br>Current | Code T<br>SSI        | Digital<br>Code S<br>SSI |
|---------------------------|--|-------------------------------|----------------------|--------------------------|
| <b>Output</b>             |  |                               |                      |                          |
| Signal                    | 0-10V  | 4-20mA                        | 24-bit<br>Gray coded | 24-bit<br>Binary coded   |
| Load current              | ≤ 5mA  |                               |                      |                          |
| Load resistance           |  | ≤ 500 Ohm                     |                      |                          |
| Resolution                | ≤ 0.33mV   | ≤ 0.66µA                      |                      | 5µm                      |
| <b>Accuracy</b>           |  |                               |                      |                          |
| Linearity                 | ± 50µm @ nominal length ≤ 500mm<br>± 0.01% FS @ nominal length > 500 to ≤ 5500mm |                               | ± 30µm               |                          |
| Temperature coefficient   | ≤ 30 ppm / K   |                               | ≤ 15 ppm / K         |                          |
| Repeatability             | ± 0.3mV  | ± 0.6µA                       | ± 1 digit            |                          |
| Hysteresis                | ≤ 5µm  |                               | ≤ 1 digit            |                          |
| <b>Ambient Conditions</b> |  |                               |                      |                          |
| Operating temperature     | -40°C to +85°C   |                               |                      |                          |
| Protection class          | IP67 when plug is connected  |                               |                      |                          |
| <b>Supply</b>             |  |                               |                      |                          |
| Voltage, stabilized       | 10-30V DC  |                               |                      |                          |
| Ripple                    | ≤ 0.5Vss   |                               |                      |                          |
| Current draw (at 24V DC)  | ≤ 150mA  |                               | ≤ 120mA              |                          |



### Front Flange Mountings

Style JJ front flange-mounted cylinders, shown on page 7, incorporate a location diameter for accurate alignment on the mounting surface. The gland retainer is integral with the head on 40mm bore cylinders, while on 50mm bore sizes and above, the circular retainer is bolted to the head.

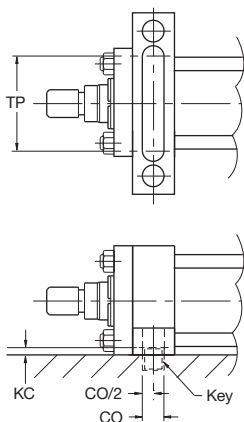
### Extended Tie Rods

Cylinders may be ordered with extended tie rods in addition to another mounting style. The extended tie rods may then be used for mounting other systems or machine components. An additional set of mounting nuts is supplied.

### Foot Mountings and Thrust Keys

The turning moment which results from the application of force by a foot-mounted cylinder (style C) must be resisted by secure mounting and effective guidance of the load. The option of a thrust key is recommended to provide positive cylinder location.

Foot-mounted cylinders use a separate key (supplied) fitted between keyways machined in the foot mounting at the head end of the cylinder and the machine bed. To order, select 'K' in the 'Mounting Modification' field of the model code on page 19. The key supplied corresponds to BS4235/DIN6885 type B.



| Bore Ø | CO N9 | KC min | TP min | Key   |        |        |            |
|--------|-------|--------|--------|-------|--------|--------|------------|
|        |       |        |        | Width | Height | Length | Part No.   |
| 40     | 12    | 4      | 55     | 12    | 8      | 55     | 0941540040 |
| 50     | 12    | 4.5    | 70     | 12    | 8      | 70     | 0941540050 |
| 63     | 16    | 4.5    | 80     | 16    | 10     | 80     | 0941540063 |
| 80     | 16    | 5      | 105    | 16    | 10     | 105    | 0941540080 |
| 100    | 16    | 6      | 120    | 16    | 10     | 120    | 0941540100 |
| 125    | 20    | 6      | 155    | 20    | 12     | 155    | 0941540125 |
| 160    | 32*   | 8      | 190    | 32    | 18     | 190    | 0941540160 |
| 200    | 40    | 8      | 220    | 40    | 22     | 220    | 0941540200 |

\* Not to ISO 6020/2

### Cylinder Cushioning

The HMI Series of cylinders, on which the HMIX electro-hydraulic cylinder range is based, is available with the option of cushions at either or both ends. Cushioning works by restricting the flow of hydraulic fluid to the port during the final millimetres of travel. This option is not recommended for HMIX cylinders in closed loop applications; where specified, the user should ensure that the cushioned distance is outside the working stroke range.

### Gland Drains

The accumulation of fluid between the gland seals of long stroke cylinders, cylinders with low friction seals, cylinders with constant back pressure or where the ratio of the extend speed to the retract speed is greater than 2 to 1, can be relieved by specifying an optional gland drain. As a general guide, Parker recommends the use of a gland drain where piston speeds will exceed 0.6m/s and/or where the stroke length is:

- ≥ 30 x bore diameter for bore sizes up to and including 63mm
- ≥ 20 x bore diameter for bore sizes of 80mm and above.

### Filtration

For maximum component life, the system should be protected from contamination by effective filtration. The rating of the filter medium depends on the system components and the application. The minimum required for hydraulic systems should be class 19/15 to ISO 4406, which equates to 25µ (b10 ≥75) to ISO 5472.

### Maximum Operating Pressures

The recommended maximum operating pressures of cylinders fitted with a transducer are lower than those of the standard cylinder, due to the internal drilling of the piston rod. Maximum operating pressures for individual bore/rod combinations are shown in the table.

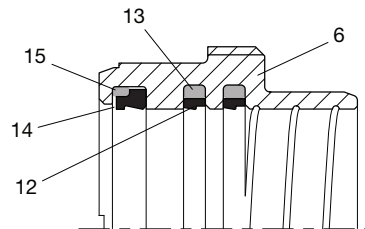
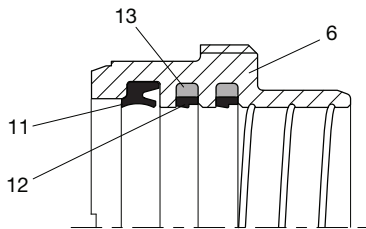
| Bore Ø | Rod No. | Rod Ø | Max Operating Pressure |
|--------|---------|-------|------------------------|
| 40     | 2       | 28    | 210                    |
| 50     | 2       | 36    | 210                    |
|        | 3       | 28    | 180                    |
| 63     | 1       | 28    | 100                    |
|        | 2       | 45    | 210                    |
|        | 3       | 36    | 210                    |
| 80     | 1       | 36    | 130                    |
|        | 2       | 56    | 210                    |
|        | 3       | 45    | 210                    |
| 100    | 1       | 45    | 120                    |
|        | 2       | 70    | 210                    |
|        | 3       | 56    | 210                    |
| 125    | 1       | 56    | 140                    |
|        | 2       | 90    | 210                    |
|        | 3       | 70    | 200                    |
| 160    | 1       | 70    | 110                    |
|        | 2       | 110   | 210                    |
|        | 3       | 90    | 210                    |
| 200    | 1       | 90    | 130                    |
|        | 2       | 140   | 210                    |
|        | 3       | 110   | 210                    |

All dimensions are in millimetres unless otherwise stated.

**Seals and Fluid Data**

| Fluid Group | Seal Compounds<br>– a combination of:  | Fluid Medium to ISO 6743/4-2001   | Temperature Range |
|-------------|--|---|-------------------|
| 1           | NBR (nitrile butadiene rubber)<br>PTFE (polytetrafluoroethylene)<br>PUR (polyurethane) | Mineral Oil HH, HL, HLP, HLP-D, HM, HV, MIL-H-5606 oil, air, nitrogen   | -20°C to +80°C    |
| 2           | NBR (nitrile butadiene rubber)<br>PTFE (polytetrafluoroethylene)<br>PUR (polyurethane) | Water glycol (HFC)  | -20°C to +60°C    |
| 5           | FKM (fluorocarbon rubber)<br>PTFE (polytetrafluoroethylene)                            | Fire resistant fluids based on phosphate esters (HFD-R). Also suitable for hydraulic oil at high temperatures or in hot environments. <b>Not suitable for use with Skydrol.</b> See fluid manufacturer's recommendations. | -20°C to +85°C    |

**Seal Kits for Pistons and Glands**

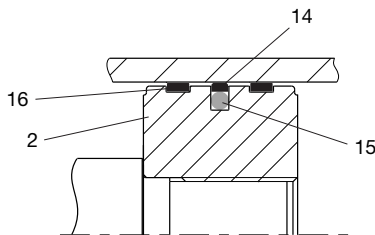


**Low Friction Gland and Seals**

| Rod Ø | Low Friction Gland Service Cartridge Kit* |
|-------|---|
| 28    | RG2HMF0281                                |
| 36    | RG2HMF0361                                |
| 45    | RG2HMF0451                                |
| 56    | RG2HMF0561                                |
| 70    | RG2HMF0701                                |
| 90    | RG2HMF0901                                |
| 110   | RG2HMF1101                                |
| 140   | RG2HMF1401                                |

**Ultra Low Friction Gland and Seals**

| Rod Ø | Ultra Low Friction Gland Service Cartridge Kit* |
|-------|---|
| 28    | RG2HMU0281                                      |
| 36    | RG2HMU0361                                      |
| 45    | RG2HMU0451                                      |
| 56    | RG2HMU0561                                      |
| 70    | RG2HMU0701                                      |
| 90    | RG2HMU0901                                      |
| 110   | RG2HMU1101                                      |
| 140   | RG2HMU1401                                      |



**Low Friction Piston**

For use with Low Friction and Ultra Low Friction Glands

| Bore Ø | Piston Service Kit Low Friction Seals* |
|--------|--|
| 40     | PF040HM001                             |
| 50     | PF050HM001                             |
| 63     | PF063HM001                             |
| 80     | PF080HM001                             |
| 100    | PF100HM001                             |
| 125    | PF125HM001                             |
| 160    | PF160HM001                             |
| 200    | PF200HM001                             |

**\* Replacement Seals – Ordering**

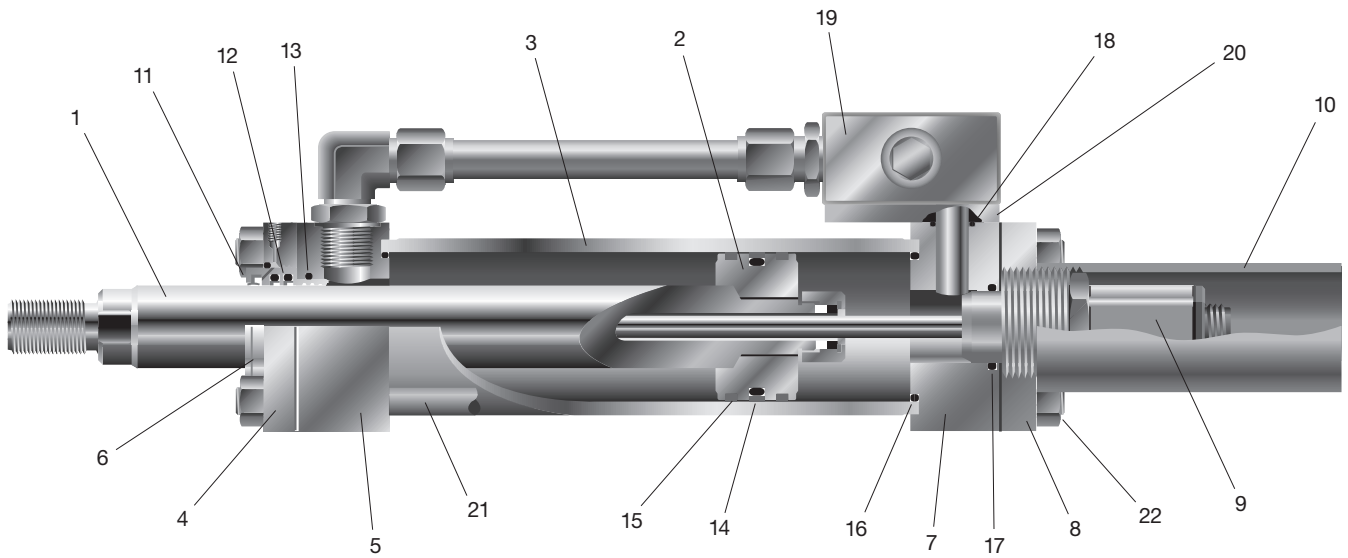
The part numbers shown in the tables are for fluid group 1 seals, denoted by the last character of each part number. For seals in fluid groups 2 or 5, substitute a '2' or '5' for the '1' at the end of the number sequence.

**Key to Parts**

- 1 Gland/bearing cartridge
- 2 Wiper seal
- 3 Step seal
- 4 Pre-load ring for step seal (3)
- 5 Scraper seal
- 6 Pre-load ring for scraper seal (5)
- 7 Piston
- 8 Wear ring
- 9 Piston seal
- 10 Energising ring for piston seal

All dimensions are in millimetres unless otherwise stated.

**Sectioned View**



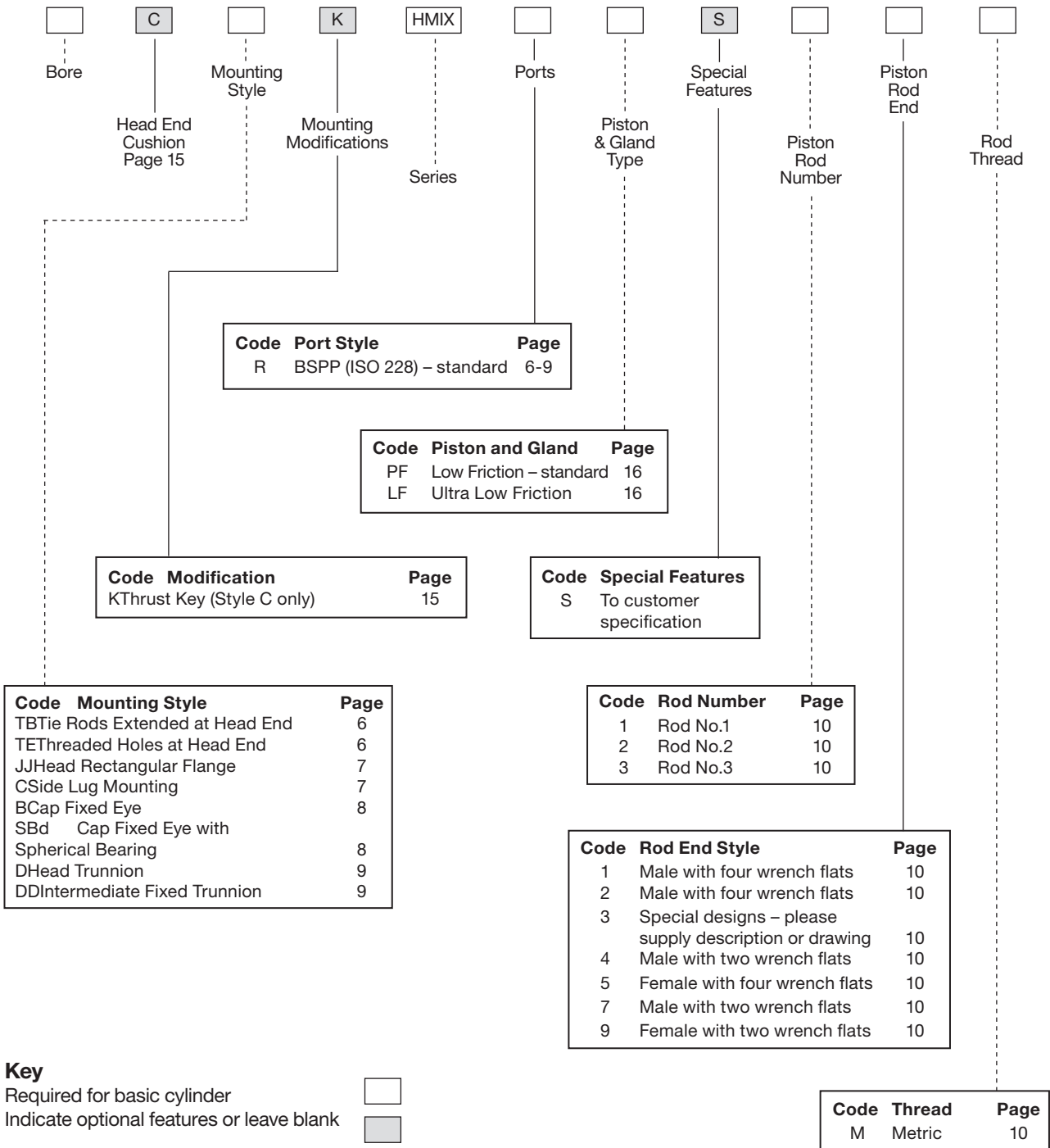
- 1 Piston rod
- 2 Piston
- 3 Cylinder tube
- 4 Retainer, head end
- 5 Cylinder head
- 6 Gland
- 7 Cylinder cap
- 8 Retainer, cap end
- 9 Transducer
- 10 Protective tube  
(not available for bore sizes 40mm and 50mm)
- 11 Wiper seal <sup>1</sup>
- 12 Rod seals <sup>1</sup>

- 13 O-ring <sup>1</sup>
- 14 Piston seal <sup>2</sup>
- 15 Piston wear rings <sup>2</sup>
- 16 O-ring <sup>2</sup>
- 17 O-ring
- 18 O-ring, adapter plate
- 19 Manifold
- 20 Subplate
- 21 Tie rod
- 22 Tie rod nut

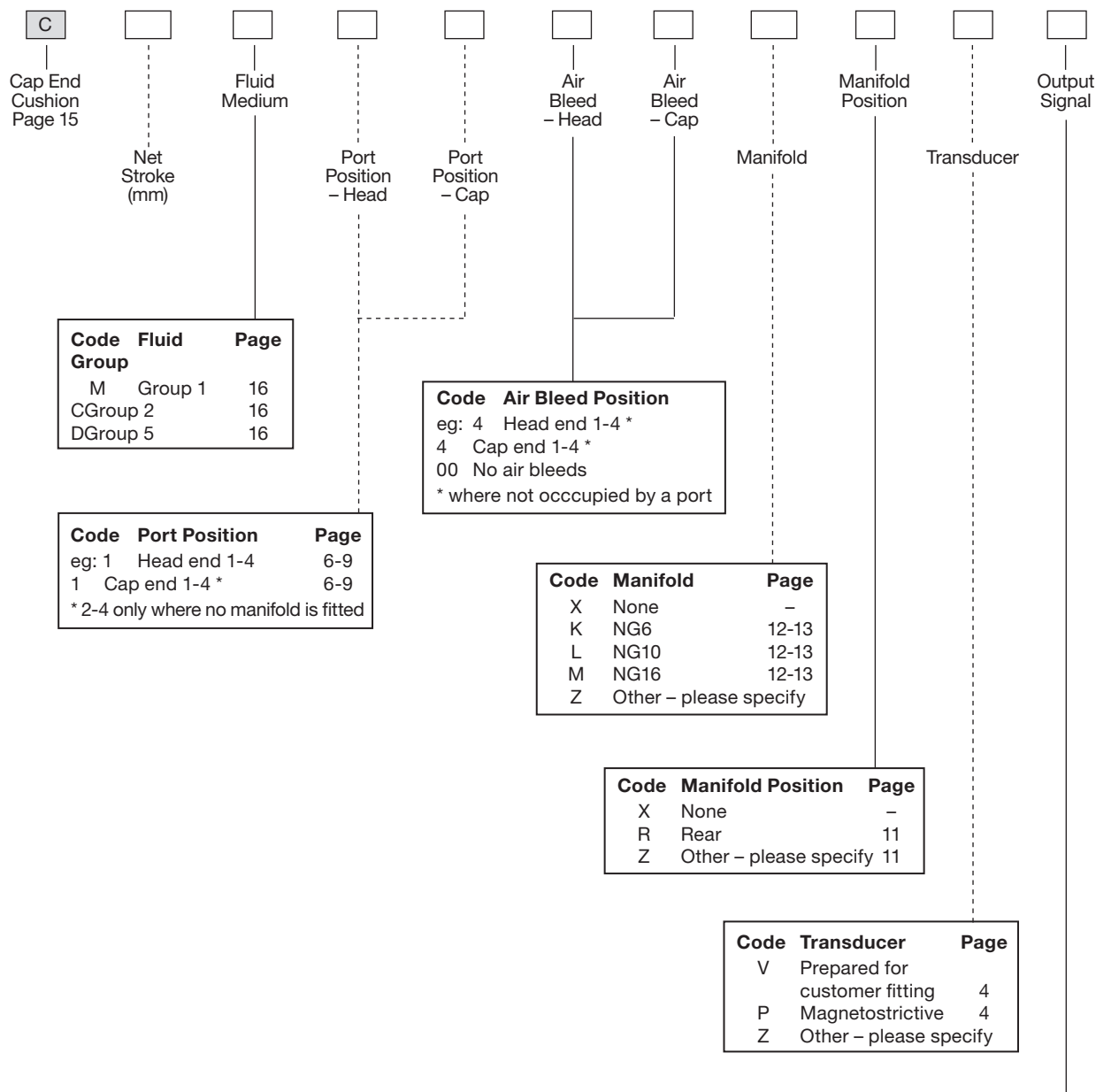
<sup>1</sup> Included in Gland Service Kits and Gland Service Cartridge Kits  
<sup>2</sup> Included in Piston Service Kits

**How to Order**

**HMIX Series**



How to Order



| Code Group | Fluid   | Page |
|------------|---------|------|
| M          | Group 1 | 16   |
| C          | Group 2 | 16   |
| D          | Group 5 | 16   |

| Code  | Port Position | Page |
|-------|---------------|------|
| eg: 1 | Head end 1-4  | 6-9  |
| 1     | Cap end 1-4 * | 6-9  |

\* 2-4 only where no manifold is fitted

| Code  | Air Bleed Position |
|-------|--------------------|
| eg: 4 | Head end 1-4 *     |
| 4     | Cap end 1-4 *      |
| 00    | No air bleeds      |

\* where not occupied by a port

| Code | Manifold               | Page  |
|------|------------------------|-------|
| X    | None                   | -     |
| K    | NG6                    | 12-13 |
| L    | NG10                   | 12-13 |
| M    | NG16                   | 12-13 |
| Z    | Other - please specify |       |

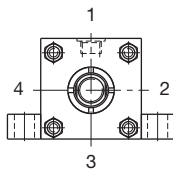
| Code | Manifold Position      | Page |
|------|------------------------|------|
| X    | None                   | -    |
| R    | Rear                   | 11   |
| Z    | Other - please specify | 11   |

| Code | Transducer                    | Page |
|------|-------------------------------|------|
| V    | Prepared for customer fitting | 4    |
| P    | Magnetostrictive              | 4    |
| Z    | Other - please specify        |      |

| Code | Output Signal          | Page |
|------|------------------------|------|
| X    | Not required           |      |
| A    | 0-10V                  | 14   |
| C    | 4-20mA                 | 14   |
| S    | SSI - binary           | 14   |
| T    | SSI - gray             | 14   |
| Z    | Other - please specify |      |

**Port and Air Bleed Positions**

The positions of the ports and air bleed valves in the head and cap are selected by the position number (1 - 4) when viewed from the piston rod end.



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